



AFLO-RLT30L

Radar Level Transmitter

User Manual



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1. Radar Level Transmitter Warranty and Service Scope

Since the date of shipment, the Radar Level Transmitter has a one-year warranty. This warranty is limited to the original purchaser or the user of the designated dealer and does not apply to any human reasons. Such as the transmitter has been damaged due to misuse, alteration, negligence, or accident, or abnormal use.

Free repairs are provided for faulty Radar Level Transmitter returned within the warranty. For the customer who wants to obtain the warranty service, please contact the after-sales service department and attach a description of the fault. After permission from our company, send the radar to the after-sales service department.

If the Radar Level Transmitter has expired or it is confirmed that the malfunction is caused by misuse, modification, negligence, accident and use under abnormal conditions, a maintenance cost budget will be provided according to the relevant maintenance fee standard, and maintenance will be carried out after approval. After the Radar Level Transmitter is repaired, it is sent back to the customer, and the customer needs to pay for the repair and transportation costs.(Attached: Warranty Form)

2. Unpacking Inspection and Precautions

2. 1 Unpacking inspection

- User's manual
- Radar Level Transmitter certificate
- Radar Level Transmitter packing list
- Radar Level Transmitter
- Check the name, model, etc. on the nameplate
- Check whether the shell is in good condition, and observe whether the glass cover of the window is broken
- Check the random items against the packing list

Check whether the specifications, models and accessories are correct and complete according to the Radar Level Transmitter packing list. If you have any questions, please contact the customer service center for replacement.

2. 2 Precautions

- Please read this manual before installing the Radar Level Transmitter.
- Modifications due to product upgrades will not be notified please refer to the actual product.

3. Storage and Transportation

3. 1 Storage condition

- Allowable storage temperature: $-20\ldots+70$ °C
- Use the original packaging.

3. 2 Transport the product to the measuring location

- Transport the measuring equipment to the measuring location within the original packaging.
- Prevent collision, moisture and chemical corrosion during transportation and storage.

4. Product Description

4. 1 Product overview

76-81GHz frequency modulated continuous wave (FMCW) radar product (also called millimeter wave radar), using millimeter wave band with higher frequency than Ku-band radar, long-distance imaging and multi-spectral imaging in remote target detection and strong smoke and dust environment. It has important applications, and can detect smaller targets than microwave radar and achieve more precise positioning, with higher resolution and stronger confidentiality.

As a 78GHz band radar used in the industrial measurement field, It has the incomparable advantages of other ordinary microwave pulse radars and guided wave radars. The extremely narrow beam and penetrating ability are more effective. Adapt to ultra-complex working conditions without compromising measurement performance.

4. 2 Technical Parameters

Radar Level Transmitter	Two-wire/Four-wire system
Measuring range	10m,20m,30m,50m
Measurement error	2mm
Signal output	4-20mA、HART、Modbus
Power supply	Two-wire DC 24V (22V~30V)/Four-wire DC (8V-36V)
Ambient temperature	-20°C...+70°C
Ambient humidity	(0%~95%) RH
Protection level	IP67
Display	LCD, Mobile APP- RadarMe
Electrical Interface	M16×1.5 (F)
Weight	250g
Size	99mm×73mm×122mm
Mounting hole thread	G1.5

4. 3 Scope of application

4. 3. 1 Medium

In general, the dielectric constant of the measured medium is required to be greater than 2, so that it can have a good reflection section.

4. 3. 2 Radar Level Transmitter ambient temperature

The ambient temperature range of the Radar Level Transmitter is: -20°C ~ +70°C. It is recommended to use the instrument protection box in the northern area. In areas with strong direct sunlight, it is recommended to install the instrument in a cool place or use a sun visor, so as to avoid excessive temperature in the instrument caused by exposure to the sun, and to provide

good ventilation and heat dissipation.

4. 3. 3 Protection level

Waterproof and dust-proof grade: IP67.

5. Radar shape structure

5. 1 Radar level transmitter shape structure

- Radar level transmitter shape structure figure is shown as in Figure 1.

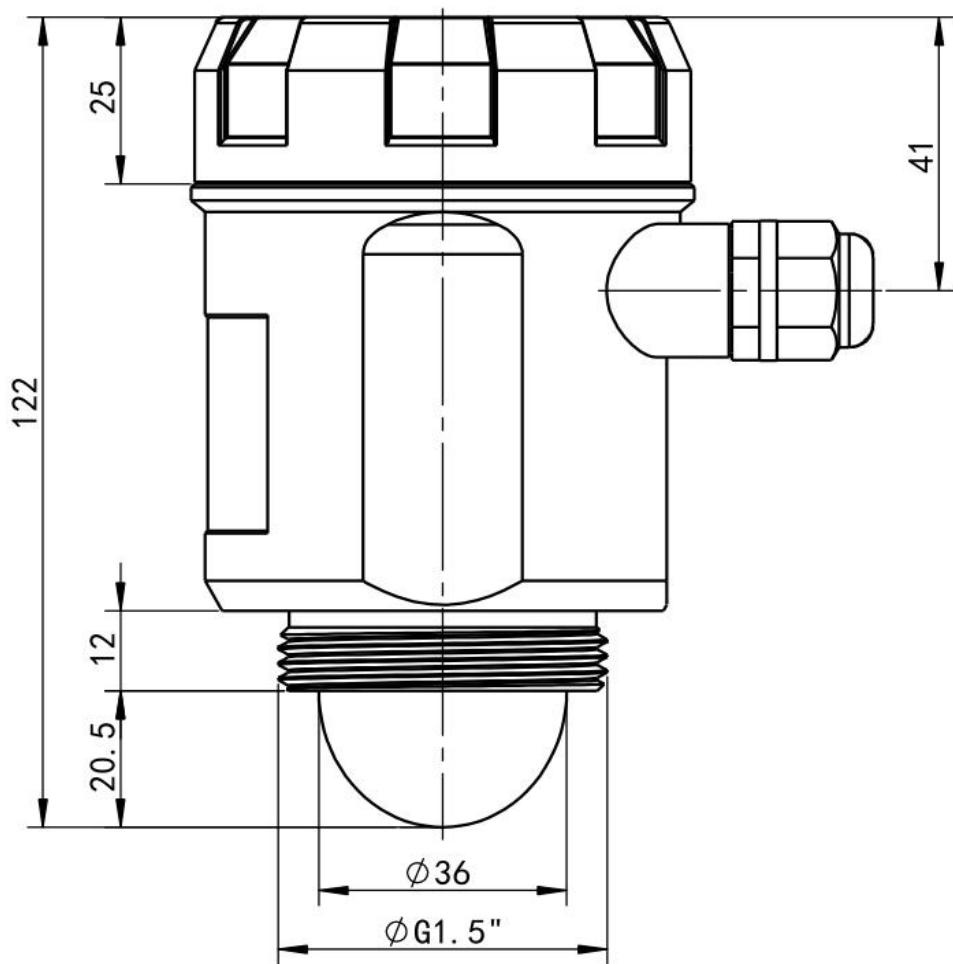


Figure 1 Radar shape structure

6. Radar Level Transmitter interface

Radar Level Transmitter interface figure is shown as in Figure 2.

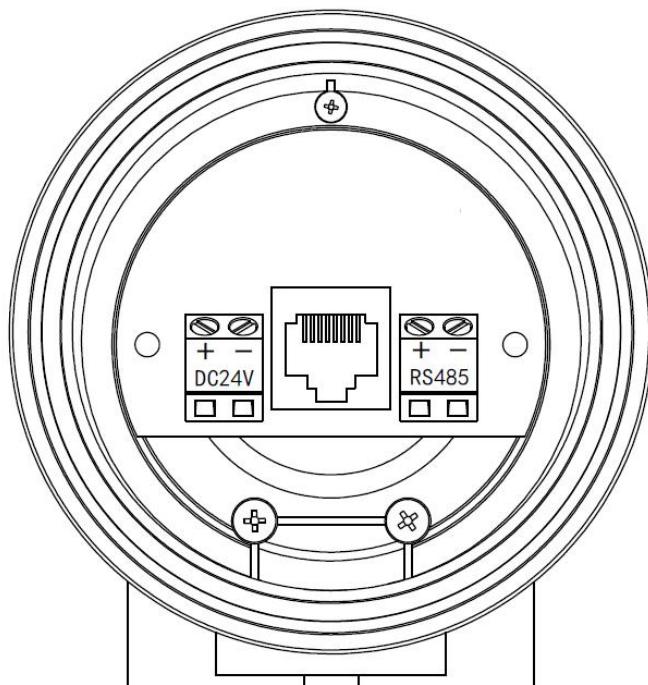


Figure 2. Radar Level Transmitter interface figure

- **Interface description**

Interface	Description
DC 24V (+)	24VDC(+)Power supply positive
DC 24V (-)	24VDC(-) Power supply negative
RS-485 (+)	RS - 485 communication positive
RS-485 (-)	RS - 485 communication negative

7. Radar debugging parameter description

7. 1 Parameter setting man-machine interface

1.The radar uses a key mode for parameter setting, and the key functions are shown in Figure 3.



Figure 3 key mode figure

Keyfunction:

Key	Function
ESC	Back / Enter echo wave interface
UP	Up shift/ Increase key
DN	Down shift / Shift key
OK	Ok key / Enter setting parameter interface

2.LCD main interface of Radar Level Transmitter description



Figure 4 LCD main interface of Radar Level Transmitter figure.

①	Work instructions	Flashing reminder when working
②	Level display	Level value (m/cm/mm/ft)
③	Error code	00: No error (Does not show error) 01: No target detected 02: Level value jumped 08: Communication error

3.LCD Wave interface of Radar Level Transmitter description

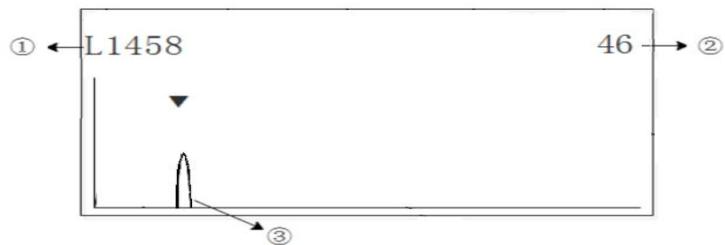


Figure 5 LCD wave interface of Radar Level Transmitter figure.

①	Gap value
②	Echo quality
③	Echo position

=

7. 2 Radar Level Transmitter parameter menu

7. 2. 1 User parameter menu description

User Para	Basic setup	Range
		Offset
		Pos: 4ma
		Pos: 20ma
		Blind zone
		Damping Time
		Device ID
		Baud Rate
	Backup Para	
	Restore Para	

7. 2. 2 User Parameter setup scope and definition

- **Basic setup:**

Range (500-50000) mm: Depends on the working conditions; indicates the farthest distance that the radar can measure.

Offset (-9999-9999) mm: Depends on the working conditions.

(Pos: 4ma): level corresponding to 4mA current output, unit: mm.

(Pos: 20ma): level corresponding to 20mA current output, unit: mm.

Blind: The value range is 230mm to the measuring range, which can be set according to

specific working conditions.

Damping time: In order to improve the stability of the measured output value, a larger [Damping time] can be set to stabilize the measured value and increase the anti-interference ability. For example, if the damping time is 10, the measured level changes step by step at time t, and the measured output value will follow the actual position of the measured object after 10 seconds.

Device ID: The address of the slave during 485 communications, that is, the address of the local machine (value range: 1-99, the default value is 1).

Baud rate: The baud rate of this machine during 485 communications is 9600 by default.

- **Backup Parameter:**

After the working parameters are backed up, if you forget the original working parameters after manually modifying the parameters and forget the original working parameters, you can "Restore Parameter" in the menu.

- **Restore Parameter:**

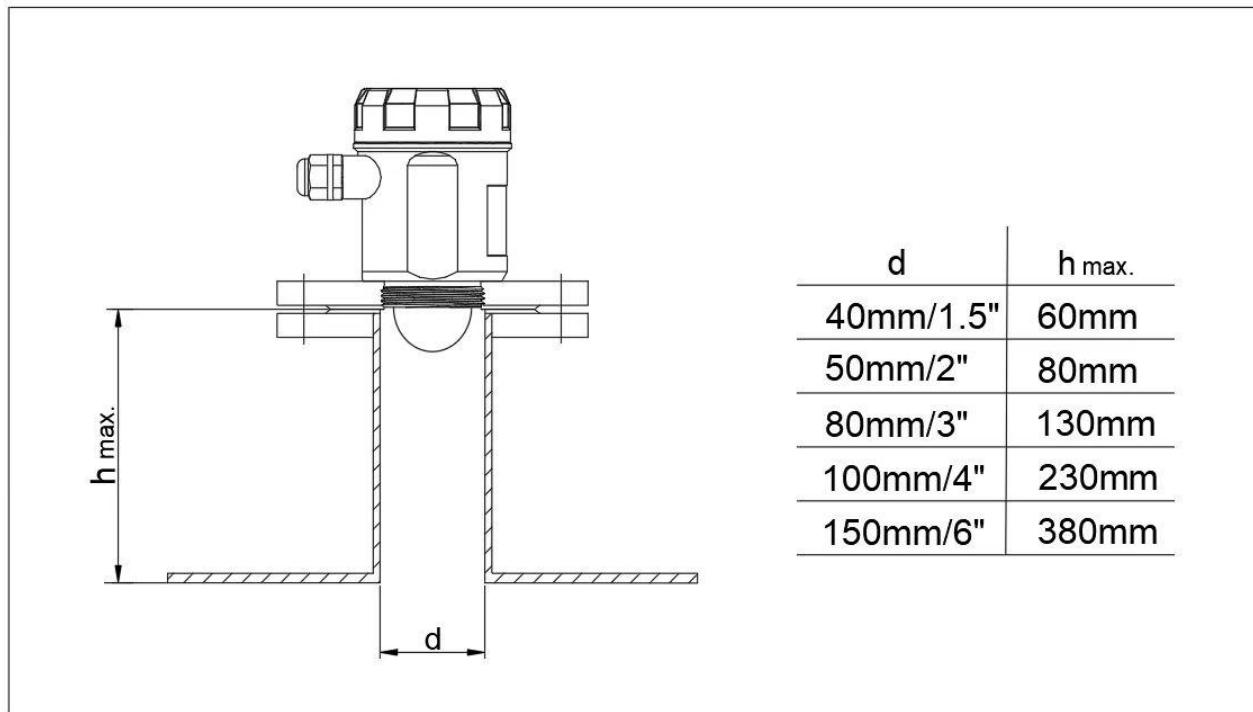
Used to restore the backed up user parameters.

8. Radar Level Transmitter installation and Debugging

8. 1 Preparation before installation

- Understand the internal structure and pipeline arrangement of the storage tank, and obtain information such as the diameter and range of the tank.
- Tools needed: flat-blade screwdriver (3*75mm), wire stripper (7mm²), hand knife, pipe wrench, DC 24V power supply.
- After the tools are ready, unpack the product and check the packing list to determine whether the materials are complete.

8.2 Radar Level Transmitter installation location selection



Avoid installing the radar in a central location or close to the edge of the container, otherwise it is likely to produce false readings.

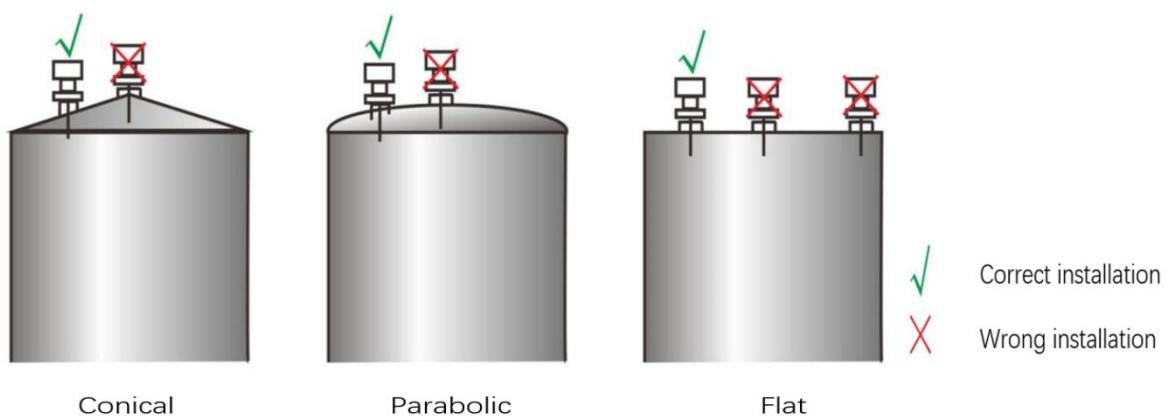
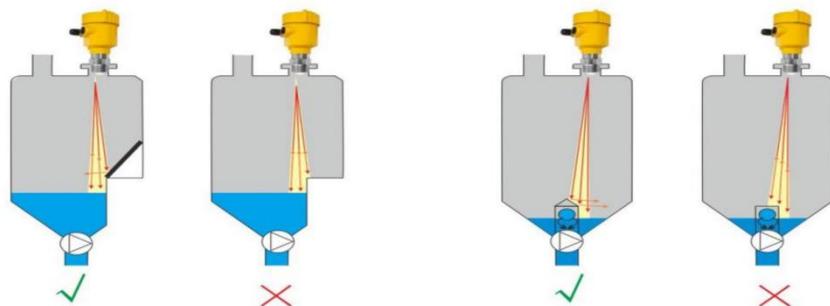


Figure 6 Radar installation location diagram

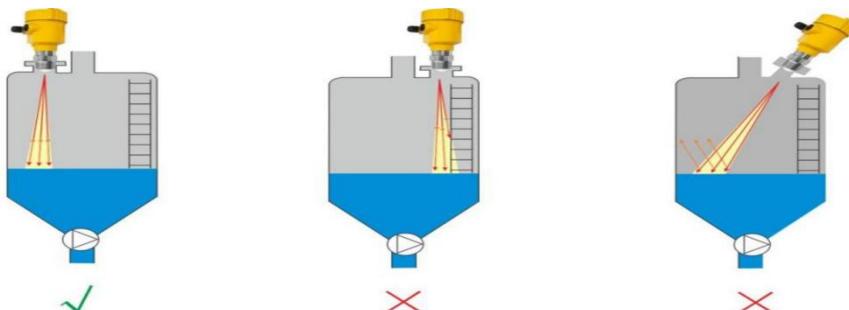
- Avoid false wave diagram



Avoid false wave examples

Figure 7 False wave diagram

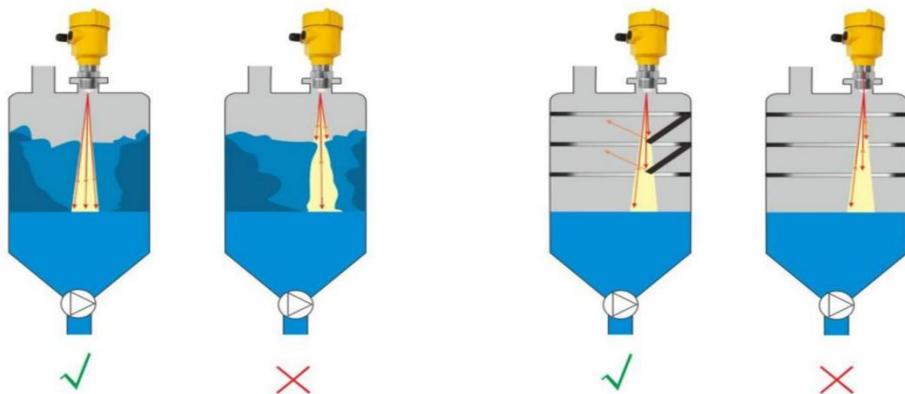
- Treatment of stairs and grille tanks



Treatment of stairs and grille tanks

Figure 8 Treatment of stairs and grille tanks diagram

- Treatment of wall hanging and grille tanks



Treatment of wall hanging and grille tanks

Figure 9 Treatment of wall hanging and grill tanks diagram

8. 3 Software configuration instructions

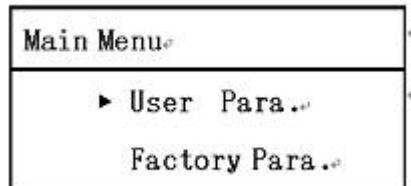
8. 3. 1 Press the key to set the parameters

- **Instrument connection**

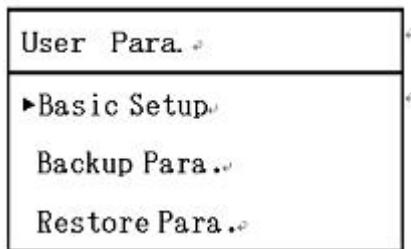
The power cord is connected to the DC 24V terminal of the instrument, please pay attention to the positive and negative poles, and do not connect them wrongly.

- **Set instrument parameters**

Facing the display window of the instrument, press the "OK" button, the meter will display "Main menu", as shown in the figure below:



press the "OK" button to enter the "User Para".



Press "OK" button to enter "Basic Setup".

Basic Setup	
► Range: 10000	mm
Offset: 0	mm
Pos 4ma: 0	mm

Basic Setup	
► Pos 20ma: 10000	mm
Blind: 200	mm
ShowType: Level	

Basic Setup	
► Damping Time: 200	
DeviceID: 1	
BaudRate: 9600	

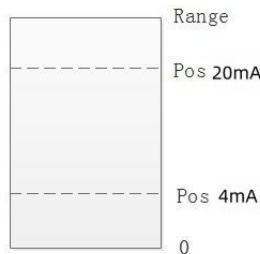
Set the "**Range**" according to the working conditions, press "**OK**", after the range value is reversed, use the "**Upshift**" and "**Downshift**" button to input the range value, and then press the "**OK**" button to confirm.

Press "**Downshift**" button to select "Offset", press "**OK**" to reverse the migration value, enter the migration value, and press "**OK**" to confirm.

The same steps can be used to modify "**Pos: 4ma**" / "**Pos: 20ma**" / "**Blind**" / "**Damping Time**". After the modification, press the "**Backspace**" key to return to the "**User Para**" interface.

When the display type is set to level, the main interface shows the actual level value. When the display type is set to Ullage, the main interface displays the Ullage measured by the radar. Set the display type as required.

Pos: 4ma and **Pos: 20ma** must be within the range. The relationship between the 4mA position, 20mA position and the range is shown in the figure below:



If the level lower than **Pos: 4ma**, the main interface shows that the level is 0, and if the level higher than **Pos: 20ma**, the main interface shows that the level is **Pos: 20ma**.

8. 3. 2 APP sets parameters

Set meter parameters

Open the mobile APP to display the device connection interface. As shown in the following figure:



Figure 10

Click the device name of the desired setting directly to enter the main interface, as shown in the following figure:

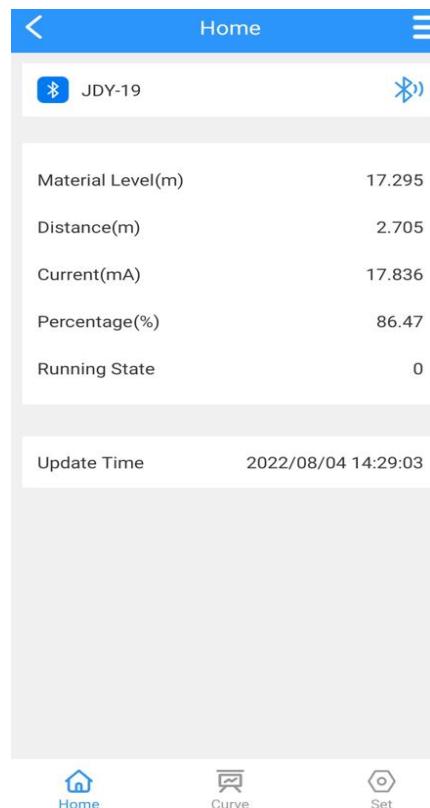


Figure 11

Click the "Settings" button to enter the parameter setting interface, as shown in the following figure:

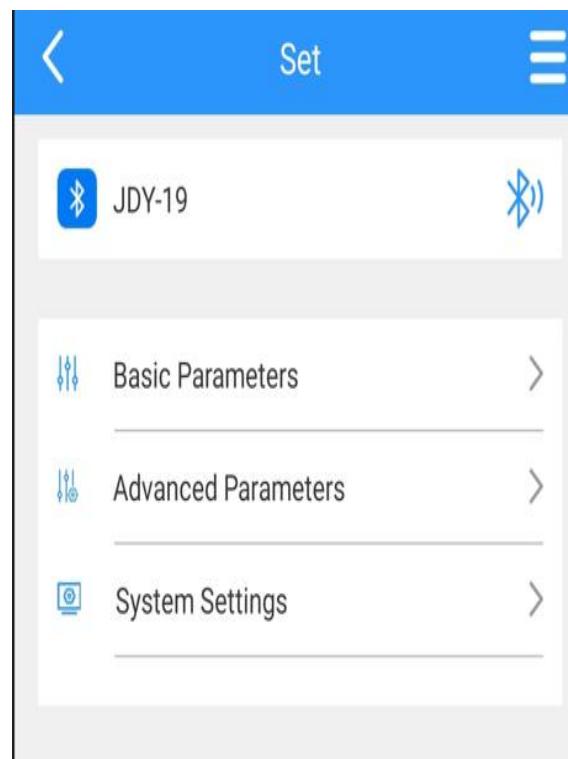


Figure 12

Click "Basic Parameters" to enter the basic settings interface. As shown in the following figure:

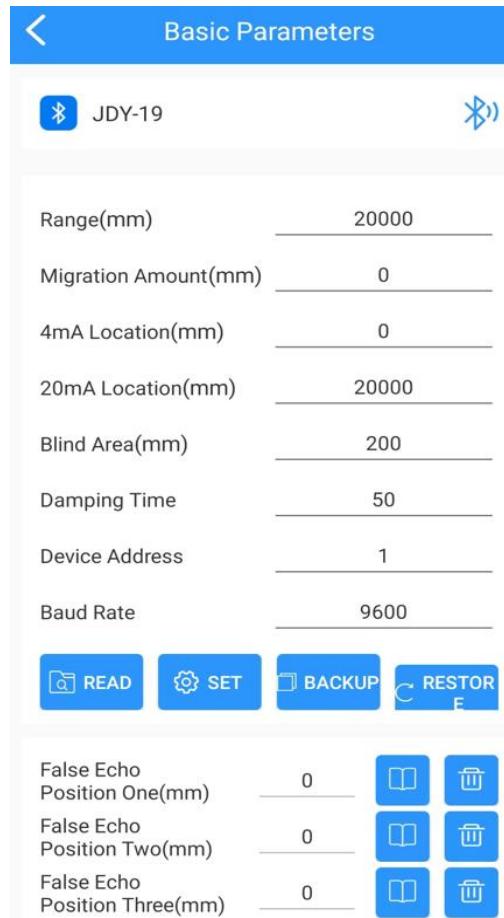


Figure 13

Set the "Range" according to the working conditions, directly click the number input box behind to modify, the rest of the parameters are modified in the same way, and the parameters can only take effect after clicking the "Settings" button to set them. You can click the "Read" button to read back the parameters.

The 4mA position and the 20mA position must be within the range, and the relationship between the 4mA position and the 20mA position and the span is shown in the following figure:

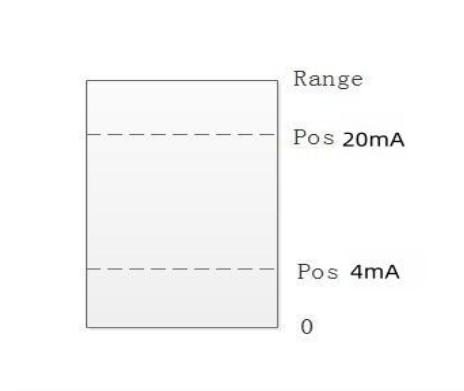


Figure 14

As shown in the figure, the main interface displays the level of 0 when the level is lower than the 4mA position, and the level value of the 20mA position when the level is higher than the 20mA position.

Click the "Curve" button at the bottom of the screen to enter the echo curve interface and view the waveform quality.



Figure 15

9. Maintenance and Repair

- Please pay attention to keep the Radar Level Transmitter clean, try to be waterproof, moisture-proof, corrosion-proof and avoid violent collisions and blows from other objects.
- Please avoid direct sunlight to the main body of the Radar Level Transmitter, stay away from heat sources and pay attention to ventilation. If the ambient temperature exceeds the rated temperature, appropriate cooling protection measures should be taken.
- When the ambient temperature is too low, an instrument protection box or other protective devices can be used for anti-freezing protection, and pay attention to keeping the radar level transmitter dry.
- The radar level transmitter should be checked regularly.(The detection cycle is determined by the user according to the specific situation)

10. Fault handling

Errors	Reason	Solution
No display	Power supply error	Check whether the DC 24V voltage and current meet the requirements.
	Wiring error	Check if the wiring is correct.
Unstable Value	Too much fluctuation	Change the installation position of the radar or reduce the fluctuation of the object to be measured.
	Weak Signal	Try angle calibration or rotate the radar installation position.

Error code:

E01: Liquid level not found
 E02: Liquid level jump is too large
 E04: Abnormal capacitor charging
 E40: Screen communication failure
 E08: Actual liquid level does not match 4-20mA position (high, low).



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